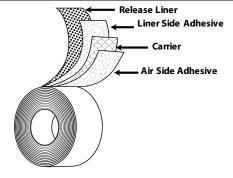




Differential Double-Coated Tape



80lb super calendered kraft with differential release

Liner Side Adhesive: Acrylic (1610)

Backing/Carrier: 0.5 mil polyester film

Packaging applications

Air Side Adhesive: Rubber (1903)

Applications

Liner:

- Mounting and assembly applications
- Laminating to paper, plastic, foam, and metal

Features	Benefits	
Polyester Film Carrier	Support for aid in processing and application	
	 Easily conforms to various surface types 	
Air-Side Rubber Adhesive	• Excellent adhesion to PE as well as low surface	
	energy materials	
	Permanent bond	
Liner-Side Acrylic Adhesive	Easy, no-residue removal	
 80lb SCK Differential Release Liner 	Die-cuttable	

Typical Test Values

	Standard UOM	Metric UOM	Test Method
Total Thickness w/liner	7.8 mils	0.198 mm	PSTC 133
Adhesive Thickness (Air Side)	1.7 mils	0.043 mm	PSTC 133
Carrier Thickness	0.5 mils	0.013 mm	PSTC 133
Adhesive Thickness (Liner Side)	0.8 mils	0.020 mm	PSTC 133
Liner Thickness	4.8 mils	0.122 mm	PSTC 133
Liner Release	200 g/in	0.77 N/cm	ASTM D-5375
Adhesion to Steel (Air Side)	75 oz/in	8.21 N/cm	PSTC 101 Mod
Adhesion to Steel (Liner Side)	20 oz/in	2.19 N/cm	PSTC 101 Mod
Shear Strength (Air Side)	90+ hours		PSTC 107
Shear Strength (Liner Side)	40 hours		PSTC 107
Laminating Temperature	50 to 150 °F	10 to 65 °C	
Maximum Continuous Use	160 °F	71 °C	
Intermittent Use	180 °F	82 °C	

Recommended Storage Conditions: 40-60% Humidity, 60°F-80°F

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